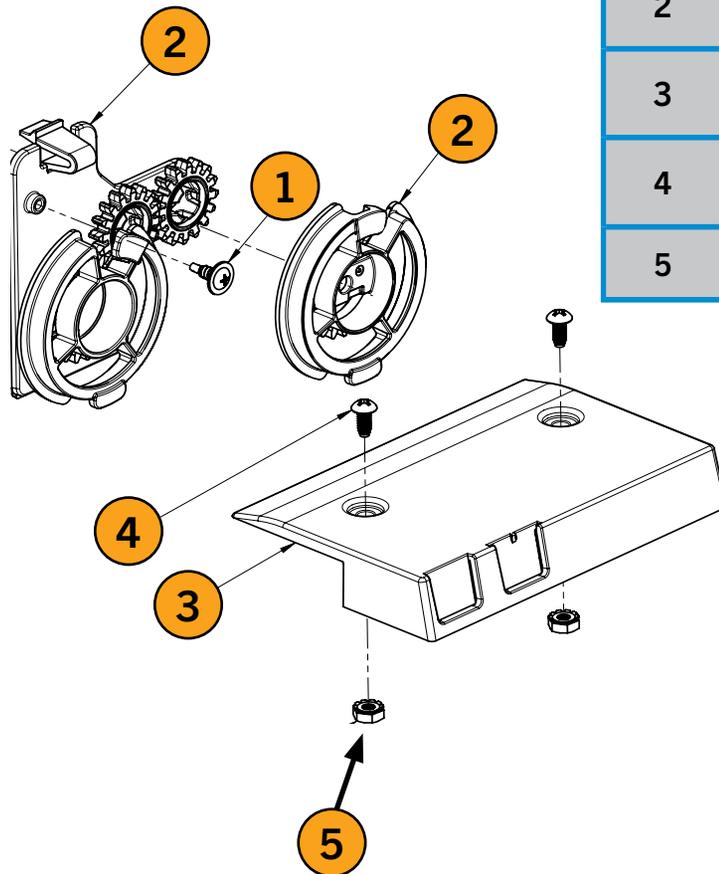




## GEAR DRIVE ASSEMBLY KIT INSTRUCTIONS

*AP Dual Spiral 6000-7000 – Kit No. VE1020857 - No Motor*



#	PART NUMBER	DESCRIPTION	QUANTITY
1	VE9323B	SELF DRILLING SCREW	1
2	VE1016272	GEAR SET WITH LOOSE HUB COMPONENT	1
3	VE1017140	DUAL COIL TRAY NOSE	1
4	VE4317	SCREW, 8-32 X .375	2
5	VE7207K	NUT, 8-32	2

Any coils mentioned in this document are ordered separately from these kits.

**Please read the following instructions to install this kit on your tray.**

Remove the kit from its packaging and check for any missing parts or quality issues. If any parts are missing or damaged, contact Vendors Exchange at the number below.



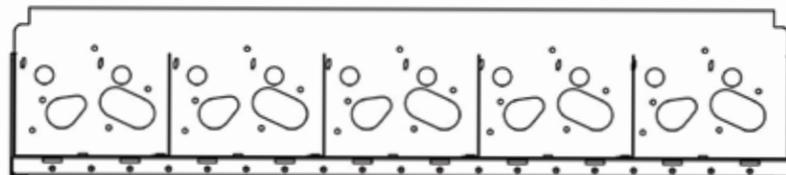
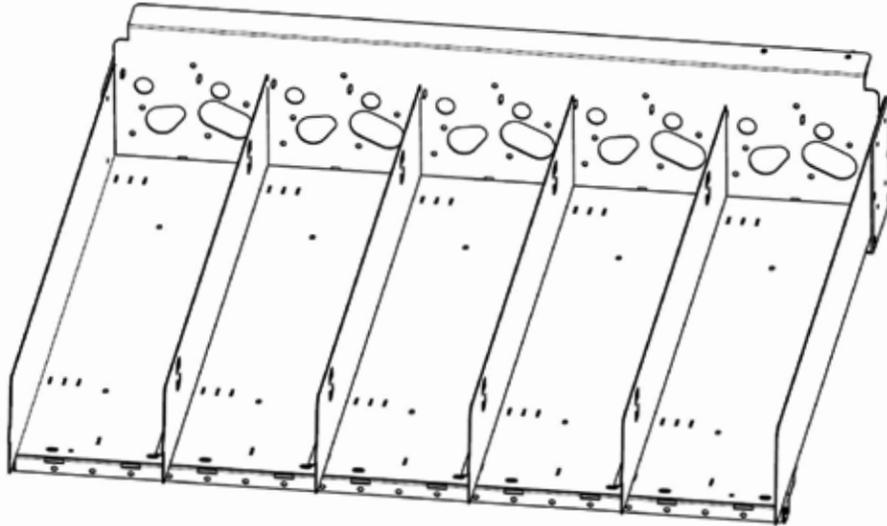
# QUICK REFERENCE GUIDE

## GEAR DRIVE ASSEMBLY KIT INSTRUCTIONS

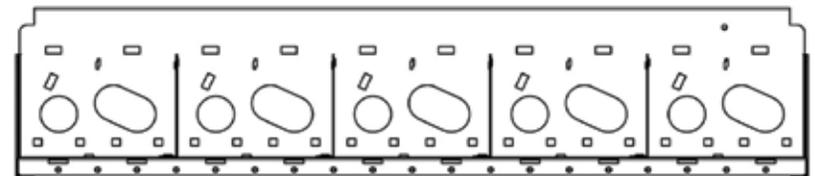
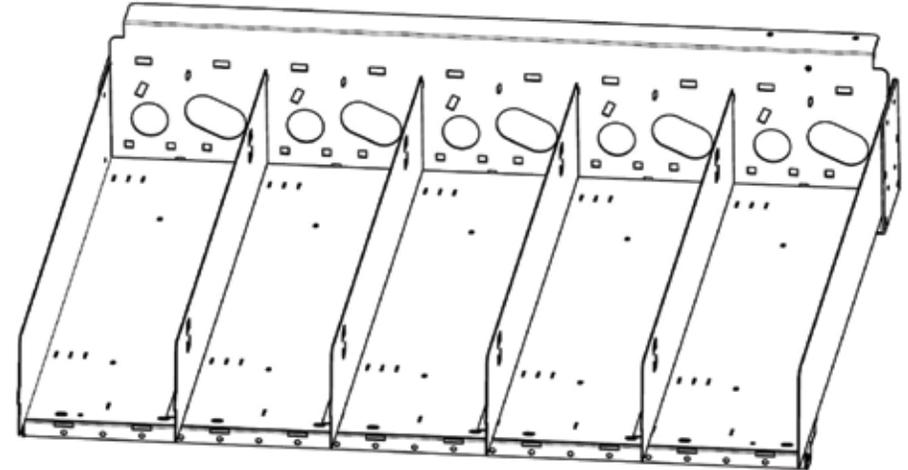
*AP Dual Spiral 6000-7000 – Kit No. VE1020857 - No Motor*

**\*\* BEFORE YOU START PLEASE ENSURE THE COMPATIBILITY OF YOUR 6000 / 7000 AP DUAL DRIVE KIT \*\***

**Not Compatible** ❌



**Compatible** ✅

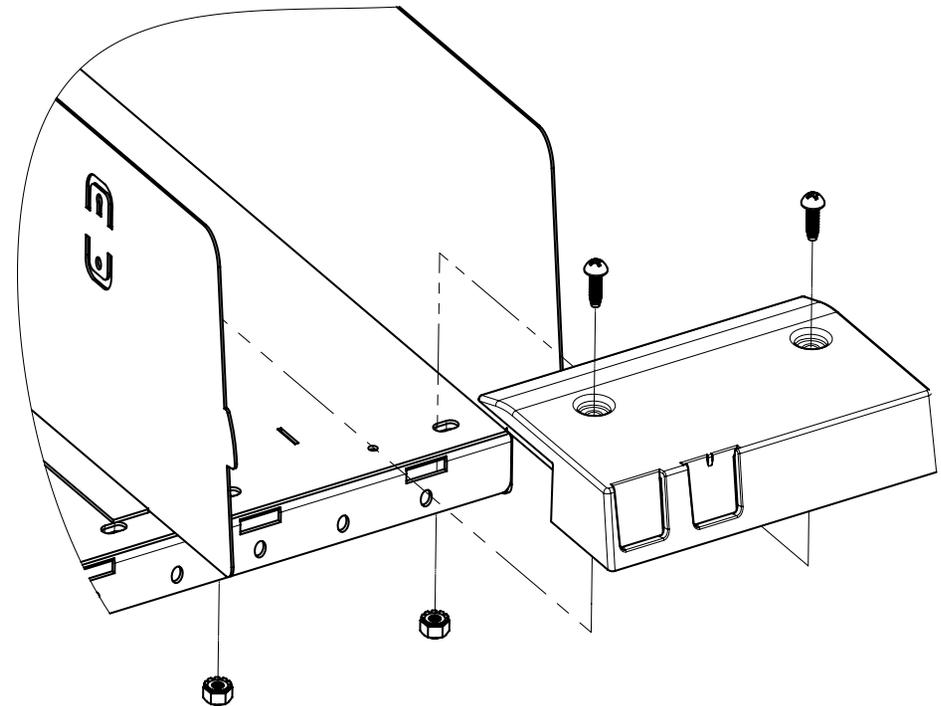
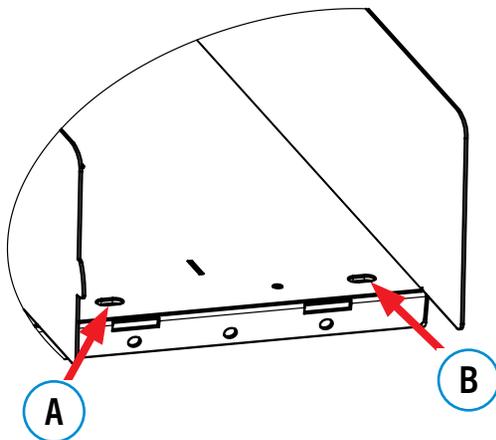
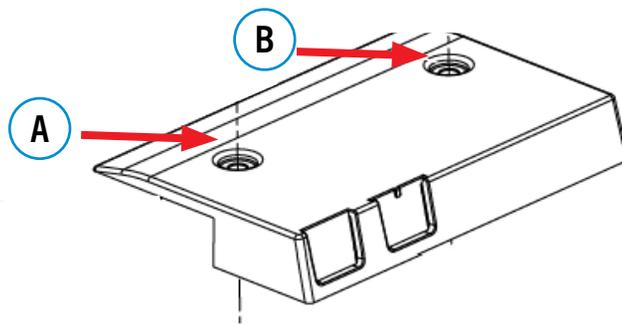




# GEAR DRIVE ASSEMBLY KIT INSTRUCTIONS

*AP Dual Spiral 6000-7000 – Kit No. VE1020857 - No Motor*

## Tray Nose Installation

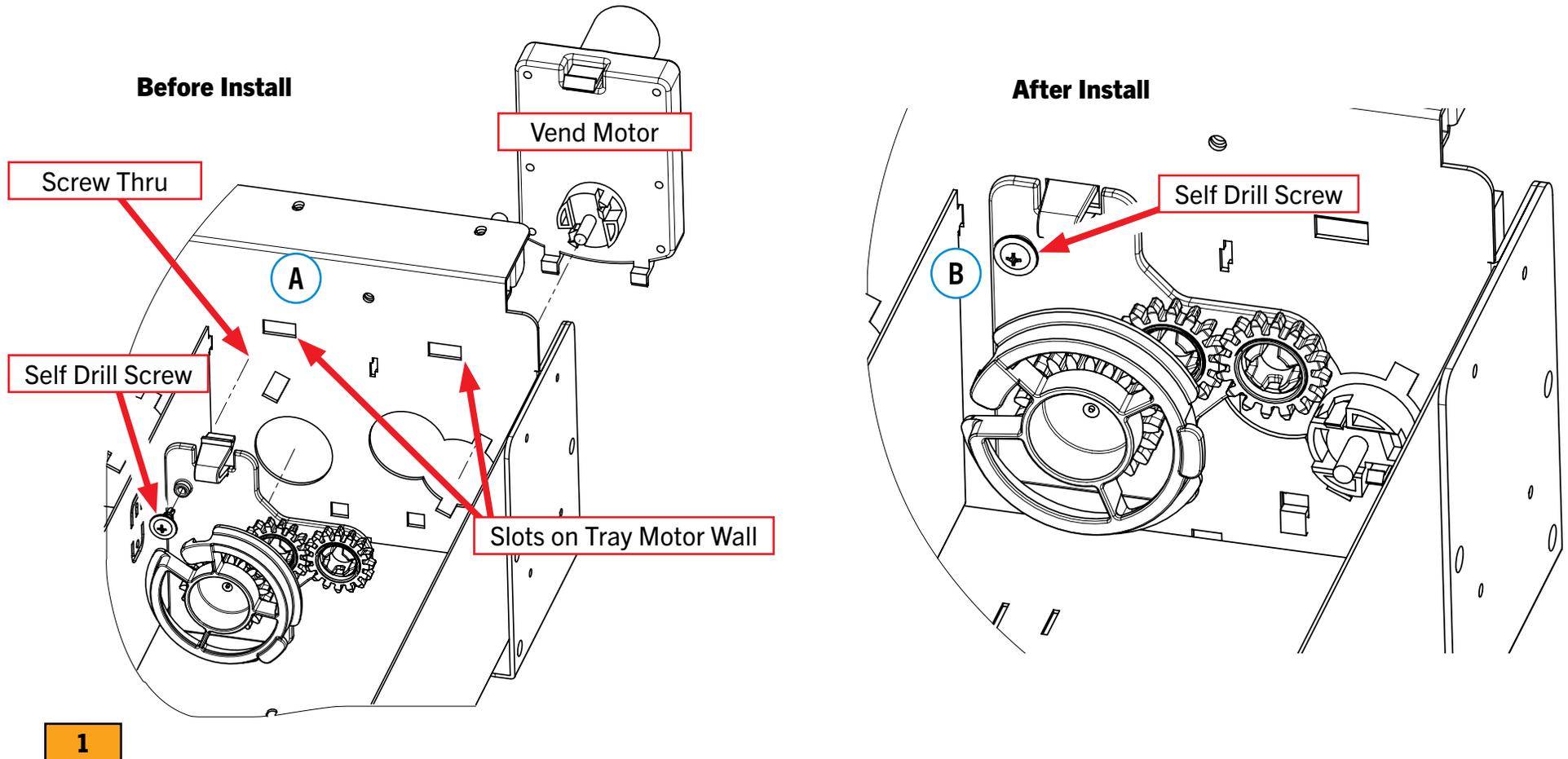


- Align points A and B on the Nose kit so that it aligns with points A and B on the Tray.
- Once Nose kit and tray are aligned use the (8-32) screws and (8-32) Nuts included in the kit to secure the Tray nose to Tray.



# GEAR DRIVE ASSEMBLY KIT INSTRUCTIONS

AP Dual Spiral 6000-7000 – Kit No. VE1020857 - No Motor

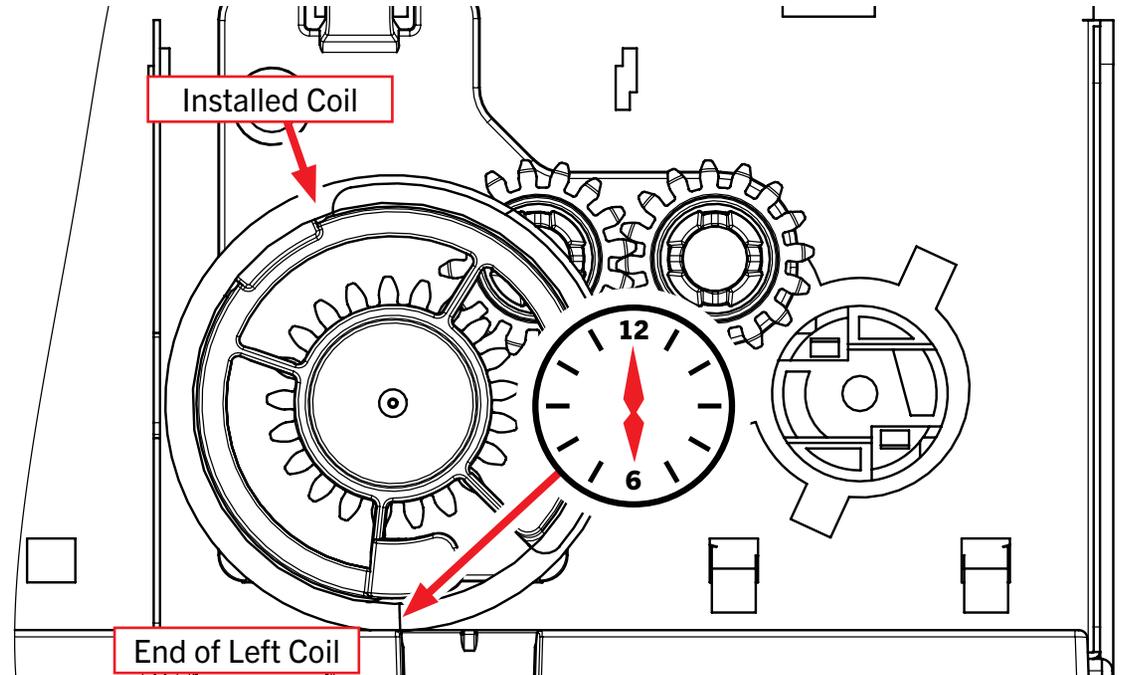
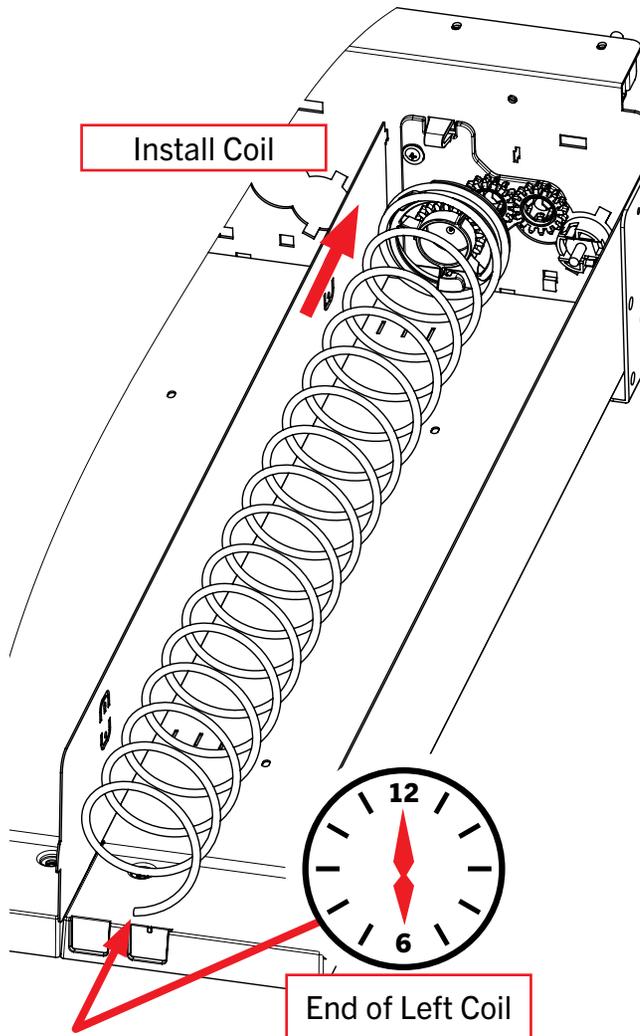


First, insert **Backing Plate with Gears (VE106272)** into the slots in the tray motor slot as shown (A). Using the **Self-Drilling Screw (VE9323B)**, hold the backing plate in position while installing the screw as shown (B).



# GEAR DRIVE ASSEMBLY KIT INSTRUCTIONS

AP Dual Spiral 6000-7000 – Kit No. VE1020857 - No Motor



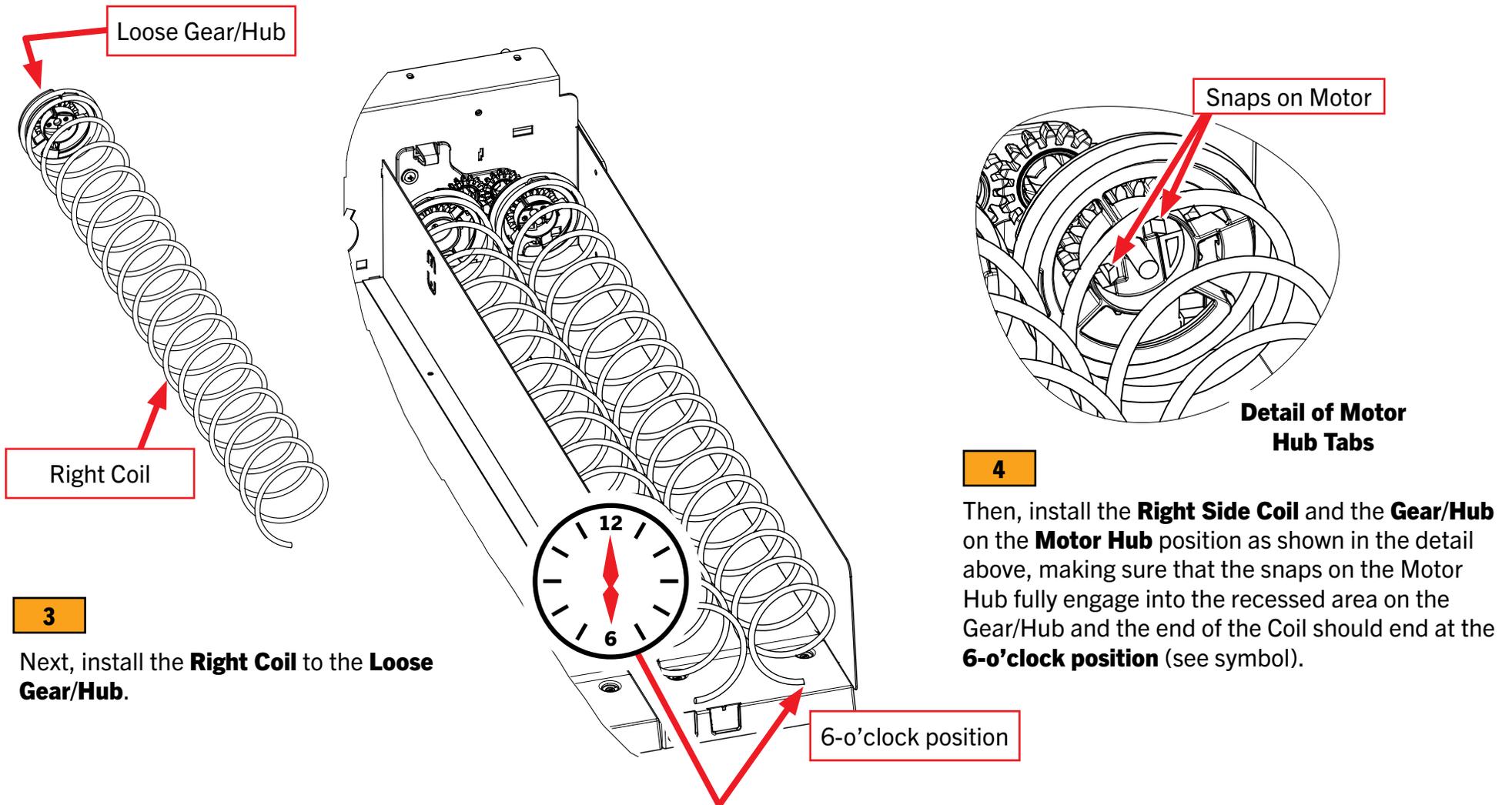
2

Then, install the left coil. Rotate the coil so that the end is at the **6-o'clock position** at the end of the install.



# GEAR DRIVE ASSEMBLY KIT INSTRUCTIONS

AP Dual Spiral 6000-7000 – Kit No. VE1020857 - No Motor



3

Next, install the **Right Coil** to the **Loose Gear/Hub**.

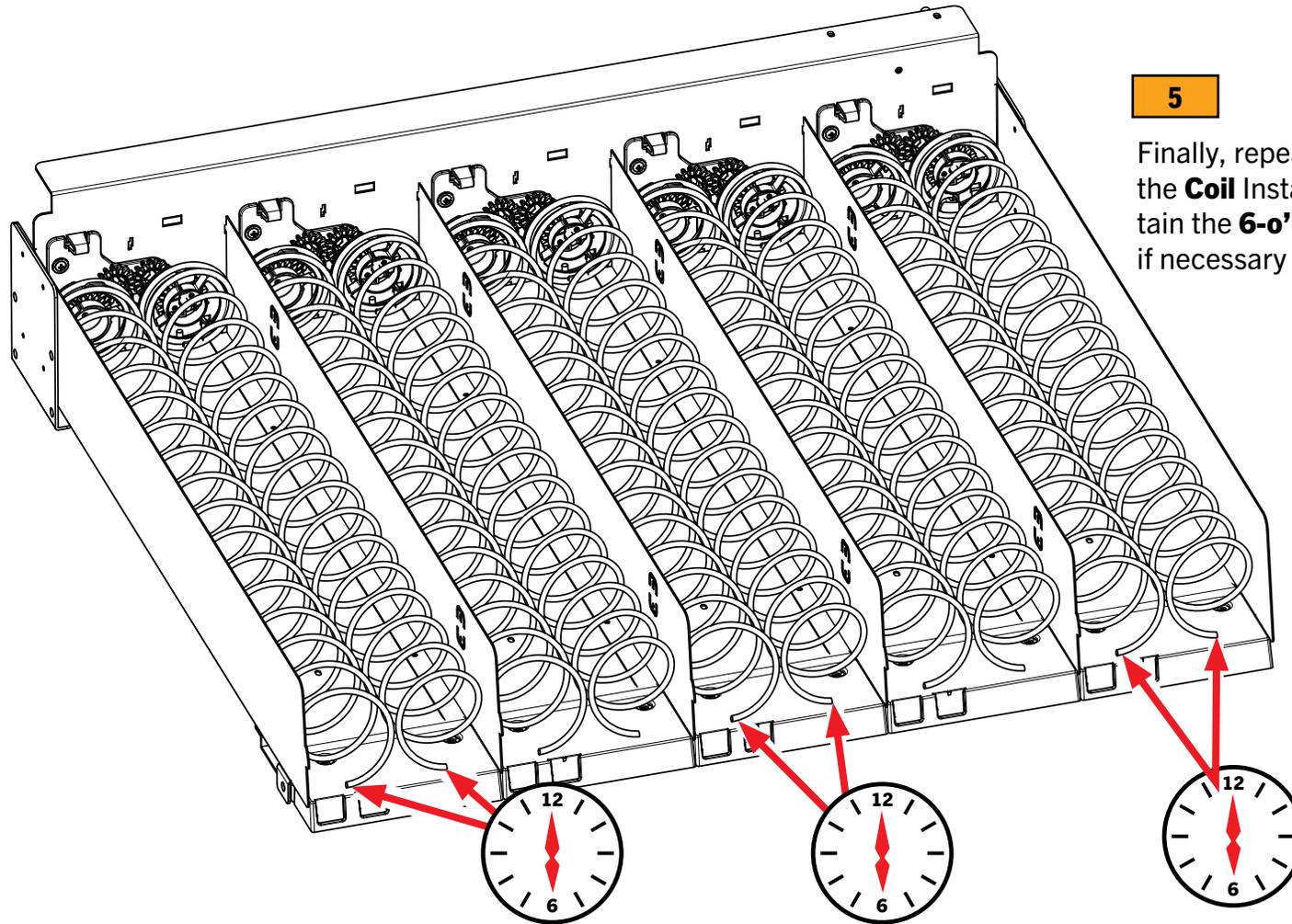
4

Then, install the **Right Side Coil** and the **Gear/Hub** on the **Motor Hub** position as shown in the detail above, making sure that the snaps on the Motor Hub fully engage into the recessed area on the Gear/Hub and the end of the Coil should end at the **6-o'clock position** (see symbol).



## GEAR DRIVE ASSEMBLY KIT INSTRUCTIONS

*AP Dual Spiral 6000-7000 – Kit No. VE1020857 - No Motor*



**5**

Finally, repeat steps 2 through 4 to complete the **Coil** Installation. Check the ends to maintain the **6-o'clock** position on each one, adjust if necessary

