



Parts Manual

Safety First! Take care, risk of personal injury when installing or removing parts.

Crane Merchandising Systems accepts no responsibility for damage caused to the equipment through misinterpretation or misuse of the information contained in this manual.

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Introduction

This manual provides you with a visual guide of the parts located within the machine which will help you with the installation, removal and basic maintenance of your VOCE Media freestanding vending machine. Crane Merchandising Systems always recommend that a trained technician service its equipment.

Crane Merchandising Systems is committed to continuous product improvement. This means that the information within this document, although correct at time of publication, is for guidance only and may be subject to change without prior notice.

This machine has been engineered to our own rigid safety and performance requirements and manufactured in accordance with the safety standards of Underwriters Laboratories (UL) and the Canadian Standards Association (CSA).

It has been designed to comply with the National Automatic Merchandising Association (NAMA) "Standard for the Sanitary Design and Construction of Food and Beverage Vending Machines".

To maintain this degree of safety and to continue to achieve the level of performance built into this machine, it is important that the installation and maintenance be performed so as to not alter the original construction or wiring and that replacement parts are as specified in this **Parts Manual**.

Your investment in this equipment will be protected by using the **Technical Manual** and this **Parts Manual** in your operation, service and maintenance work. By following the prescribed procedures, machine performance and safety will be preserved.

CRANE MERCHANDISING SYSTEMS PARTS & TECHNICAL SUPPORT

PARTS:

Tel: 1-800-621-7278

Email: parts@cranems.com

SERVICE: 1-800-628-8363

Email: service@cranems.com

For faster service, please have your account number ready before calling.

www.cranems.com

TERMS AND CONDITIONS OF SALE

1. PRICES: All prices, quotations, shipments and deliveries by Seller are F.O.B Seller's plant. All base prices are subject to change without notice and all orders are accepted subject to Seller's price in effect at the time of shipment.

2. APPLICABILITY, ACCEPTANCE AND MODIFICATION: These terms and conditions apply to all quotations and purchase orders covering the sale of Seller's products or services. Seller's acceptance of Buyer's order is expressly made conditional on Buyer's acceptance of the terms and conditions set forth herein. The terms and conditions set forth herein, together with the terms of all sale contracts, financing agreements, guaranties or security agreements between Buyer and Seller, constitute the complete agreement between the Seller and Buyer, and Seller's acceptance of any order from Buyer is accepted only in accordance with such terms. They may not be modified except by written agreement referring specifically to these terms and conditions and signed by a duly authorized officer or representative of Seller. Any provisions of Buyer's purchase order which are inconsistent with the foregoing shall be of no force and effect, unless Seller shall have agreed to a modification of these terms and conditions in the manner set forth herein. Buyer's failure to specify dissent to these terms and conditions, or its acceptance or use of products or services of Seller shall constitute Buyer's acceptance of these terms and conditions. Buyer, by these presents and the acceptance of the goods ordered herein represents and warrants that buyer is solvent and able to pay for the goods in accordance with these terms and conditions of sale.

3. DELIVERY AND DELAYS: Seller's obligation is to deliver the goods F.O.B Seller's place of manufacture. Risk of loss passes to Buyer at the moment of delivery. Delivery dates given to Buyer in any manner, are approximate. Seller shall not be liable for any delay in delivery or for non-delivery, in whole or in part, caused by the occurrence of any contingency beyond the control of the Seller or suppliers to the Seller, including, but not limited to war, (whether an actual declaration thereof is made or not), sabotage, insurrection rebellion, riot or other act of civil disobedience, act of public enemy, failure or delay in transportation, act of any government or any agency or subdivision thereof, judicial action, labor dispute, fire accident, explosion, epidemic, quarantine, restrictions, storm, flood, earthquake or other act of God, shortage of labor, fuel, raw materials, machinery or technical failure, if any such contingency occurs. Seller may allocate production and deliveries among Seller's customers in its sole discretion.

4. STORAGE: In the event that Buyer is unable to accept delivery of parts or equipment at the time of completion and/or shipment, Seller may invoice for the full purchase price as if shipment has been made and; or (i) if Seller is able to store such equipment in its own facilities the Buyer shall pay Seller reasonable handling and storage charges for the period of such storage; or (ii) if seller is unable to store such equipment in its own facilities, Seller reserves the right to arrange handling and storage in a suitable warehouse for the buyer, at the Buyer's expense. In case where handling and storage becomes necessary, it will become the responsibility of the Buyer to notify Seller when shipment is to be made and destination.

TERMS AND CONDITIONS OF SALE

5. LIMITED WARRANTY: Subject to the limitations specified herein, all parts included on original equipment manufactured by CRANE MERCHANDISING SYSTEMS and sold to purchaser are warranted for two years from the date of shipment of the equipment in question. This warranty applies only to the original purchaser of the Merchandiser and is null and void if the Merchandiser is sold during the period of warranty.

Defective parts will be repaired or replaced free of charge when the defective part is returned, with transportation charges prepaid by Purchaser to a destination designated by CRANE MERCHANDISING SYSTEMS.

This warranty does not include any cost of service rendered or repairs made by customer or its agents on Merchandise, or parts, unless authorization to incur such expense has been given in writing by CRANE MERCHANDISING SYSTEMS prior to incurring such expense. This warranty covers labor and service charges performed by CRANE MERCHANDISING SYSTEMS service technicians for a period of 90 days from the date of shipment.

This warranty does not apply to A) electrical components, wiring, or circuits or mechanical parts or assemblies damaged as a result of operating the Merchandiser at other than the design voltage and frequency specified on the Electrical Rating tag, or B) in event of vandalism, fire or negligence, or C) incandescent lamps, neon lamps, fluorescent lamps, ballasts, starters or other expendable vandalism, fire or negligence, or C) incandescent lamps, neon lamps, fluorescent lamps, ballasts, starters or other expendable items or D) when seal is broken on electronic boards or E) when other manufactured components are installed in CRANE MERCHANDISING SYSTEMS Merchandisers.

Replacement parts sold by CRANE MERCHANDISING SYSTEMS as After Market shall be covered for three months from the date shown on the parts invoice. Purchaser must obtain prior RETURN AUTHORIZATION for return of all parts, following guidelines given by CRANE MERCHANDISING SYSTEMS.

New, unused parts purchased as After Market can be returned within 30 days from the date of parts invoice, with prior authorization from CRANE MERCHANDISING SYSTEMS and subject to a re-stocking fee.

THIS WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES EXPRESS OR IMPLIED, INCLUDING WITHOUT LIMITATION, WARRANTIES OF MERCHANTABILITY OF FITNESS FOR A PARTICULAR PURPOSE. CRANE MERCHANDISING SYSTEMS WILL NOT BE RESPONSIBLE FOR CONSEQUENTIAL OR PUNITIVE DAMAGES. CRANE MERCHANDISING SYSTEMS neither assumes nor authorizes any person to assume for it any obligation or liability in connection with the sale of said equipment or any part thereof.

6. LIMITATIONS OF BUYER'S REMEDIES: Buyer's remedies with respect to any claim arising out of any Crane Merchandising Systems' equipment, parts or services, or Crane Merchandising Systems' performance in connection therewith shall be limited exclusively to the warranty specified in Paragraph 5, which warranty shall be limited to the cost of the part or equipment in question.

TERMS AND CONDITIONS OF SALE

7. WAIVER: Waiver by Seller of any breach by Buyer of any of the terms and conditions set forth herein shall not be construed as a waiver of any other breach, and the failure of Seller to exercise any right arising from any default of Buyer hereunder shall not be deemed to be a waiver of such right, which may be exercised at any subsequent time.

8. ADEQUATE ASSURANCES: Seller may, at any time, suspend performance of any order or require payment from Buyer in cash, security or other adequate assurance satisfactory to Seller when, in Seller's sole opinion, the financial condition of Buyer or other grounds for insecurity warrant such action.

9. TAXES: Any tax which the Seller may be required to pay or collect, through assessment or otherwise, under any existing or future law upon or with respect to the sale, purchase, delivery, transportation, storage, processing use or consumption of any goods or services provided by Seller to Buyer, including taxes upon or measured by receipts from sales or services, shall be for the account of Buyer and may be added to the price of goods or services purchased by Buyer. Buyer shall promptly pay the amount thereof to Seller upon demand.

10. GOVERNING LAW: This agreement shall be governed by and construed in accordance with the laws of the State of Missouri. Buyer consents to the jurisdiction of the state and federal courts within the State of Missouri.

11. CREDIT. All orders are subject to the approval of Seller, and Seller may at any time refuse to ship or deliver goods to Buyer. All invoices paid after the due date specified within shall accrue interest at the lesser of 2% per month or the highest rate of interest permitted by law.

12. ALL SALES ARE FINAL. This is not a "Sale on Approval" or "Sale on Return" transaction. All sales are final.

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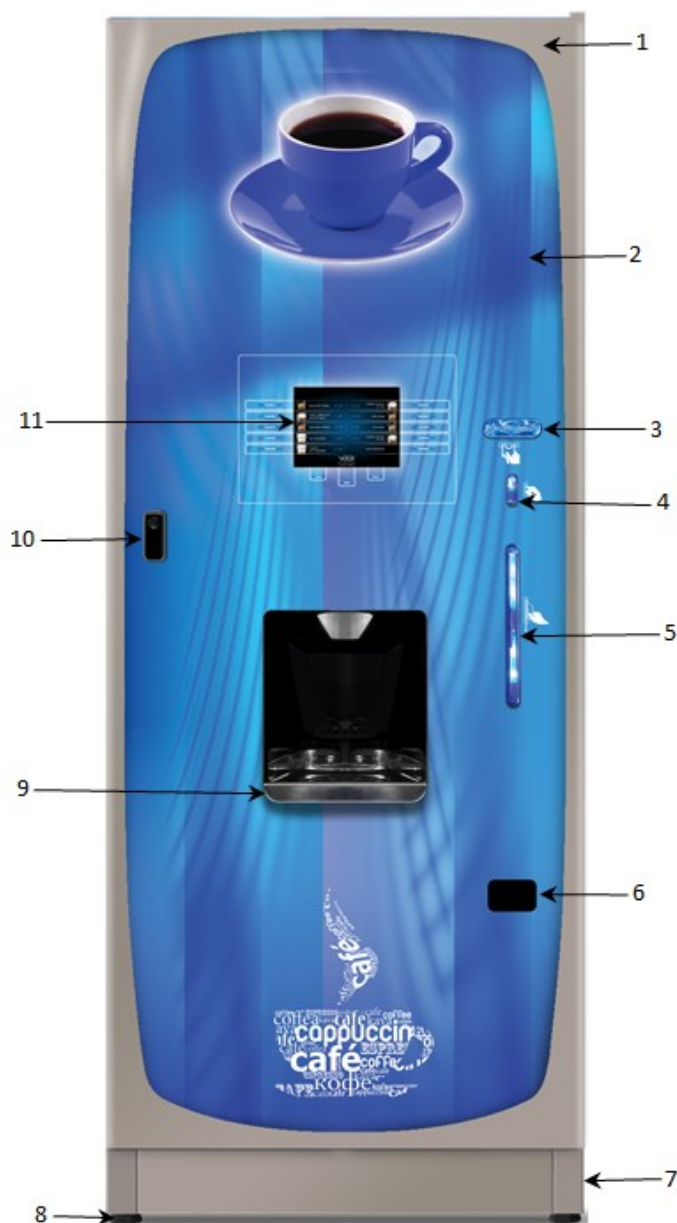
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EXTERIOR DOOR VIEW '2a' (Fully Integrated)



EXTERIOR DOOR VIEW '2b' (Single Knockout)



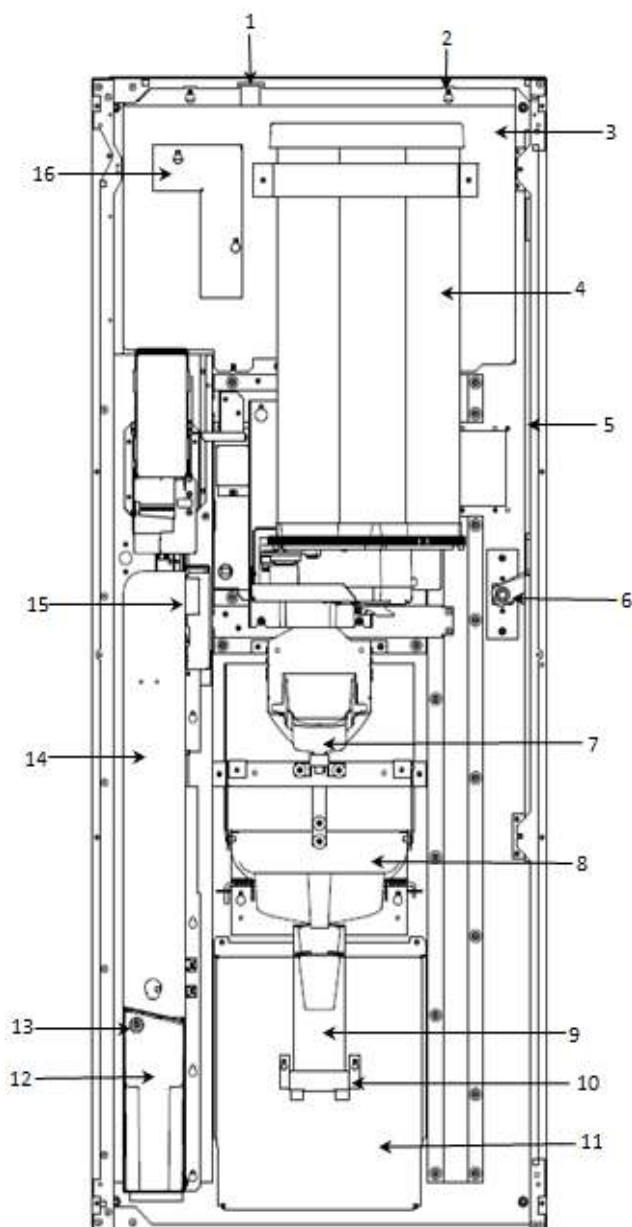
EXTERIOR DOOR VIEW '2c' (Double Knockout)



EXTERIOR VIEW OF DOOR

Ref No.	Part No.	Item Description
1	MT13807000	SURROUND, PAINTED - VOCE SP
2	*****	3 GLASS DOOR OPTIONS (see options 2a, 2b, 2c)
2a	GR14979000	GLASS PRINT, VM CARD SW BLUE SWIRL (Fully Integrated)
2b	GR14978000	GLASS PRINT, VM STANDARD US BLUE SWIRL (Single Knockout)
2c	GR14981000	GLASS PRINT, 3 PAYMENT BLUE SWIRL (Double Knockout)
3	*****	BILL VALIDATOR (Customer preference)
4	CR0012773	INSERT, COIN RAMP - MERCHANT/BEVMAX-G
5	CR0014768	ASSY, CARD READER, AND MAGHEAD, G
6	*****	COIN RETURN CUP
7	CR0024840	PLATE, KICK - VOCE
8	ME13244000	FOOT RIGID M12 - VOCE
9	*****	CUP VEND AREA ASSY.
10	ME13150000	ASSY. SPRING LOCK, LOW PROFILE - VOCE SP
11	EL14295000	SCREEN 8.4" LCD - VOCE

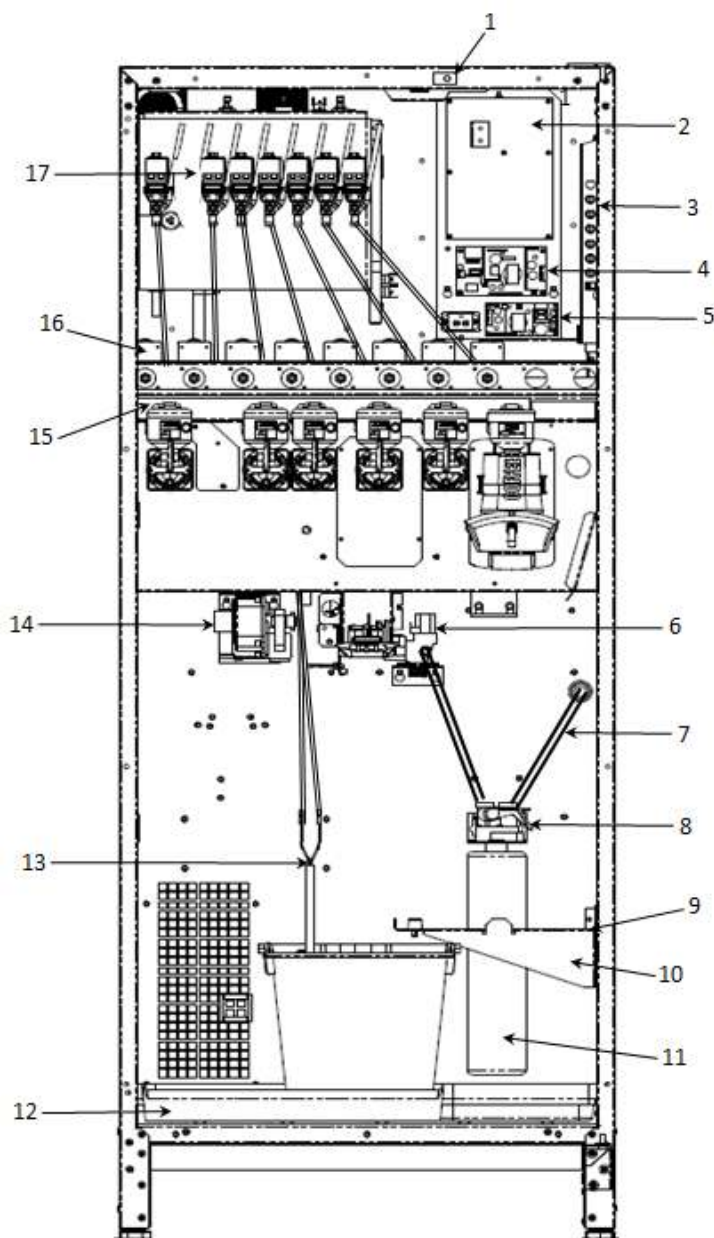
BACKSIDE VIEW OF DOOR



BACKSIDE VIEW OF DOOR

Ref No.	Part No.	Item Description
1	MT14176000	BRACKET, DOOR SWITCH ACTUATOR - VOCE SP
2	FA07905000	BUTTON, FIR TREE, BLACK VOCE SP
3	EL13908000	ASSY, LED STRIP UPPER - VOCE SP
4	*****	CDU TUBES (3 styles used, see 4A, 4b, 4c)
4a	PL13840001	TUBE, TURRET 7oz./9oz. - VOCE SP
4b	PL13842001	TUBE, TURRET 12oz. - VOCE SP
4c	PL13873001	TUBE, 16oz./20oz. TURRET - VOCE SP
5	MT13805000	LOCK BAR - VOCE SP
6	ME13150000	ASSY., SPRING LOCK, LOW PROFILE - VOCE SP
7	*****	CUP CATCHER (3 styles used, see 7a, 7b, 7c)
7a	PL13126000	CUP CATCHER, 9oz - VOCE SP
7b	PL13128000	CUP CATCHER 80mm - VOCE SP
7c	CR0023344	CUP CATCHER, 90mm - VOCE SP
8	*****	CUP DELIVERY AREA
9	CR0024967	BRACKET, DRIP CATCHER - VOCE
10	MT14065290	BRACKET, PIVOT DRIP CATCHER - VOCE
11	EL13909000	STRIP, LED LOWER - VOCE SP
12	1671090	COIN BOX
13	ME01859000	CASH BOX LOCK - VOCE SP
14	MT13085290	PANEL, MONETARY - VOCE SP
15	CR0014114	ASSY, PCB, LED DRIVER - GLOBAL
16	MT14777000	COVER, DOOR ROUTING BRACKET MEDIA - VOCE SP

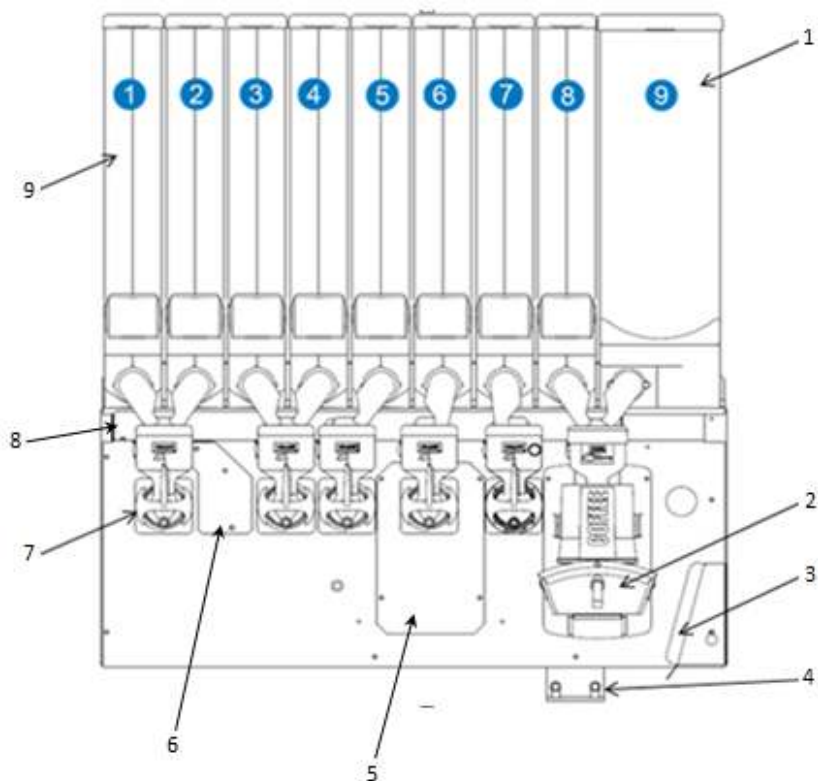
INTERIOR CABINET VIEW



INTERIOR CABINET VIEW

Ref No.	Part No.	Item Description
1	1236050	SWITCH, DOOR
2	EL13059001	I/O PCB (ATLAS)
3	MT13078000	PSU BRACKET
4	EL14585000	24 VDC POWER SUPPLY
5	EL13165000	SMPSU 12 VDC POWER SUPPLY
6	VA11700000	VALVE INLET 24V DC DOUBLE
7	HO11253000	HOSE, EVERPURE 3/4' BSP-3
8a	6408134	FILTER HEAD, EVERPURE
9	MT13039000	BUCKET SUPPORT, SIDE RAIL
10	MT10739000	BUCKET STAND, FRESHBREW
11a	6118071	CARTRIDGE WATER FILTER - 4H
11b	6738047	HYDROLIFE, HLV192AD - A
12	CR0023174	MODIFIED VOCE FLOOR LINER
13	PA13590000	WASTE LEVEL PROBE
14	ME10956000	EXHAUST FAN - 120VAC
15	MT13914340	EXTRACT TRAY, MODULE
16	MO10152001	INGREDIENT MOTOR 24VDC - 125 RPM
17	VA10148001	VALVE DISPENSE 24V DC

(605) FRESH BREW CANISTER CONFIGURATION



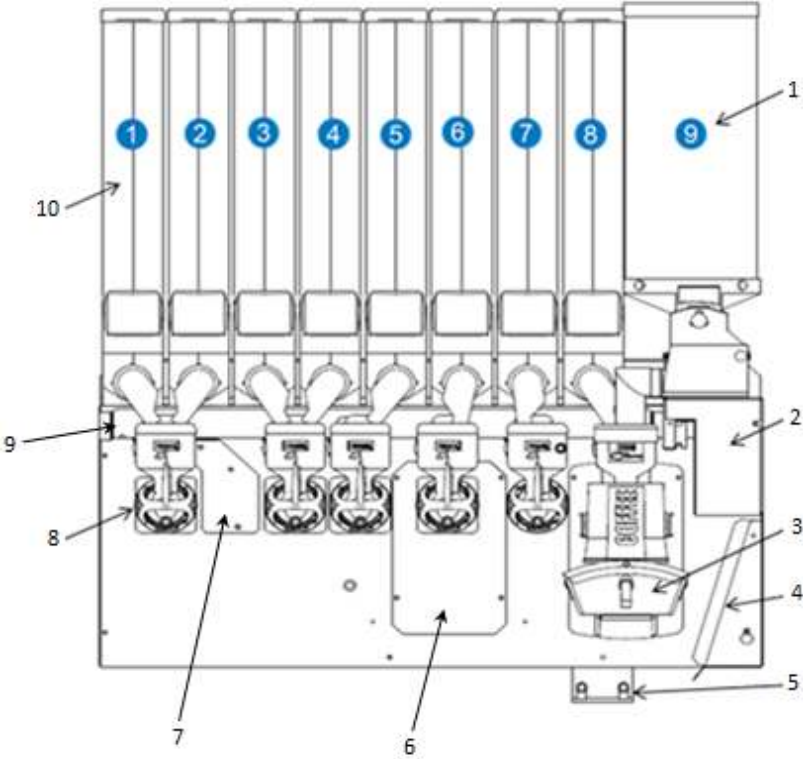
Ref No.	Part No.	Item Description
1	PL14515000	CAN S x 137 x 460 & AGITATOR & SS FRESH BREW - VOCE
2	ME13414001	OLTRE FB BREWER, COFFEE
3	MT14400000	WASTE CHUTE, OLTRE BREWER, RH
4	ME13592001	PERISTALTIC PUMP ASSY.
5	MT14465000	BLANKING PLATE, WHIPPER (LARGE)
6	MT13766000	BLANKING PLATE, WHIPPER (SMALL)
7	*****	CMS MIXING SYSTEM
8	MT14792340	EXTRACT TRAY VOCE
9	*****	CANISTER ASSY., #'s 1 thru 8

(605) FRESH BREW CANISTER ASSEMBLIES

PL11608	PL11170	PL11170	PL11170	PL11170	PL11170	PL11608	PL11172	PL14515
SUGAR	WHITENER	CAPPUCCINO TOPPING	CHOCOLATE	SOLUBLE PRODUCT (1)	SOLUBLE PRODUCT (2)	DECAF COFFEE	GROUND COFFEE (1)	GROUND COFFEE (2)

Ref No.	Part No.	Item Description
1	613PL11608000	CANISTER, 67MM (NO AGITATOR) (Used for the SUGAR & FREEZE DRIED DECAF COFFEE)
2	613PL11170000	CANISTER 67W x 460H with AGITATOR (Used for the WHITENER, CAPPUCCINO TOPPING, CHOCOLATE, and SOLUBLE #1 & #2)
3	613PL11172000	CANISTER, 67MM-C/W AGITATOR & SS (Used for the FRESH BREW GROUND COFFEE #1)
4	PL14515000	CANISTER 5 x 137 x 460 & AGITATOR & SS FRESH BREW (Used for the FRESH BREW COFFEE #2)

(607) B2C CANISTER CONFIGURATION

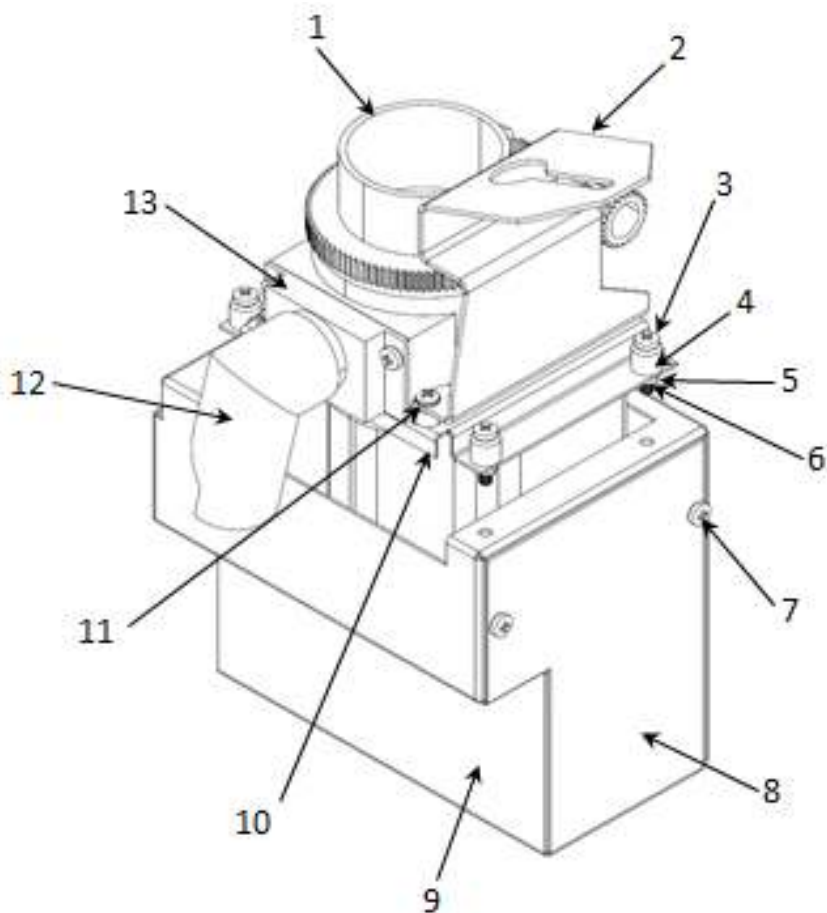


Ref No.	Part No.	Item Description
1	PL14258000	HOPPER, BEAN, ROUND - VOCE SP
2	MO10955000	GRINDER & MOTOR 120VAC - VOCE SP
3	ME13414001	OLTRE BREWER ASSY.
4	MT13740000	WASTE CHUTE, OLTRE BREWER, RH
5	ME13592001	PERISTALTIC PUMP ASSY.
6	MT14465000	BLANKING PLATE, WHIPPER (LARGE)
7	MT13766000	BLANKING PLATE, WHIPPER (SMALL)
8	*****	CMS MIXING SYSTEM
9	MT14792340	EXTRACT TRAY VOCE
10	*****	CANISTER ASSY., #'s 1 thru 8

(607) B2C CANISTER ASSEMBLIES

PL11608	PL11170	PL11170	PL11170	PL11170	PL11170	PL11608	PL11172	PL14258
SUGAR	WHITENER	CAPPUCCINO TOPPING	CHOCOLATE	SOLUBLE PRODUCT (1)	SOLUBLE PRODUCT (2)	DECAF COFFEE	GROUND COFFEE (1)	COFFEE BEANS
								GRINDER

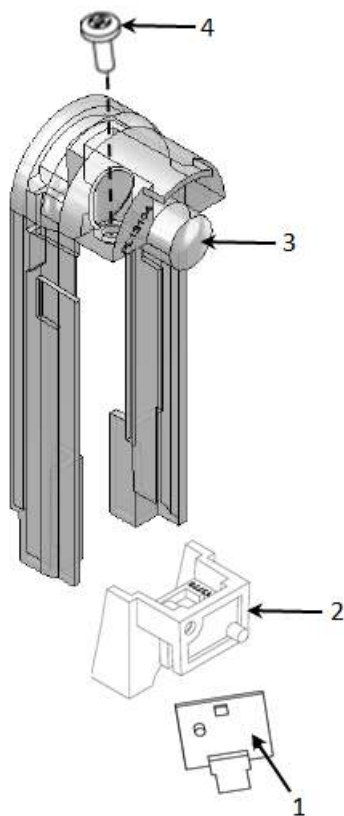
Ref No.	Part No.	Item Description
1	613PL11608000	CANISTER, 67MM (NO AGITATOR) (Used for the SUGAR & FREEZE DRIED DECAF COFFEE)
2	613PL11170000	CANISTER 67W x 460H with AGITATOR (Used for the WHITENER, CAPPUCCINO TOPPING, CHOCOLATE, and SOLUBLE #1 & #2)
3	613PL11172000	CANISTER, 67MM-C/W AGITATOR & SS (Used for the FRESH BREW GROUND COFFEE #1)
4	PL142580000	HOPPER, BEAN, ROUND - VOCE SP (Used for the FRESH BREW COFFEE BEANS)

(607) B2C GRINDER ASSY.

(607) B2C GRINDER ASSY.

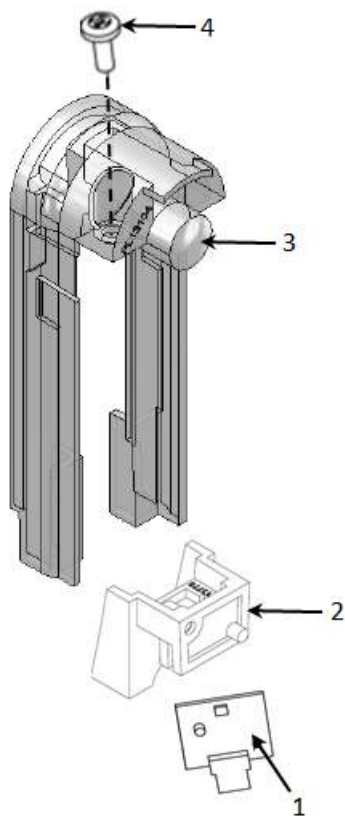
Ref No.	Part No.	Item Description
1	MO10955000	GRINDER & MOTOR - 120VAC
2	CR0024839	SUPPORT BRACKET, BEAN CANISTER
3	FA01502000	SCREW, M4 X 6 POZI PAN
4	ME10988000	M/F BOBBIN MOUNT M4
5	FA01506000	NUT, M4 HEX FULL
6	FA04422000	M4 STEEL EXT. SHAKE PROOF WASHER
7	80030438	SCREW, R, 8-32 x 3/8 TYPE 1
8	CR0024838	COVER GRINDER MODULE
9	CR0024821	MODULE, GRINDER
10	CR0024849	MOUNTING BRACKET - GRINDER
11	FA04340000	SCREW, M4 X 16 POZI PAN
12	PL01442000	CANISTER CHUTE, RH - LONG
13	PL14169000	TRANSITION CHUTE, GRINDER
***	LO14225000	LOOM, GRINDER - VOCE
***	CR0024836	MODULE, INFILL
***	FA05643000	BLANKING PLUG 30MM
		*** INDICATES NOT SHOWN IN DRAWING

SUREVEND™ EMITTER SENSOR



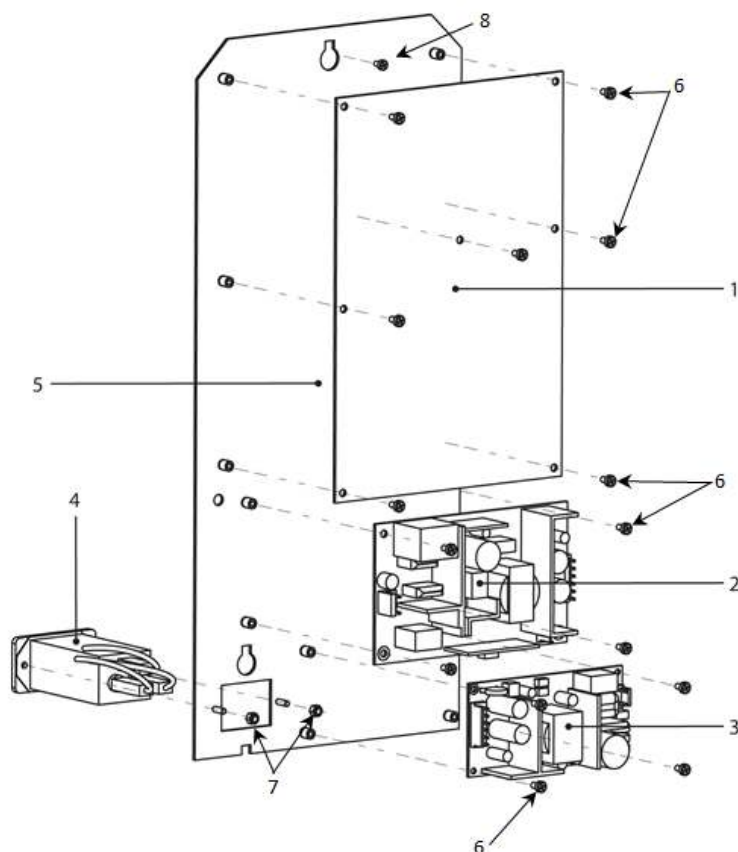
Ref No.	Part No.	Item Description
1	EL13152000	PCB CUP SENSOR - VOCE SP (sold as a pair)
2	PL13779000	BRACKET, SUREVEND RH - VOCE SP
3	PL13134000	LENS CUP SENSOR - VOCE SP
4	FA13304000	SCREW, K40 X 10 PT TORX - VOCE SP

SUREVEND™ DETECTOR, RH



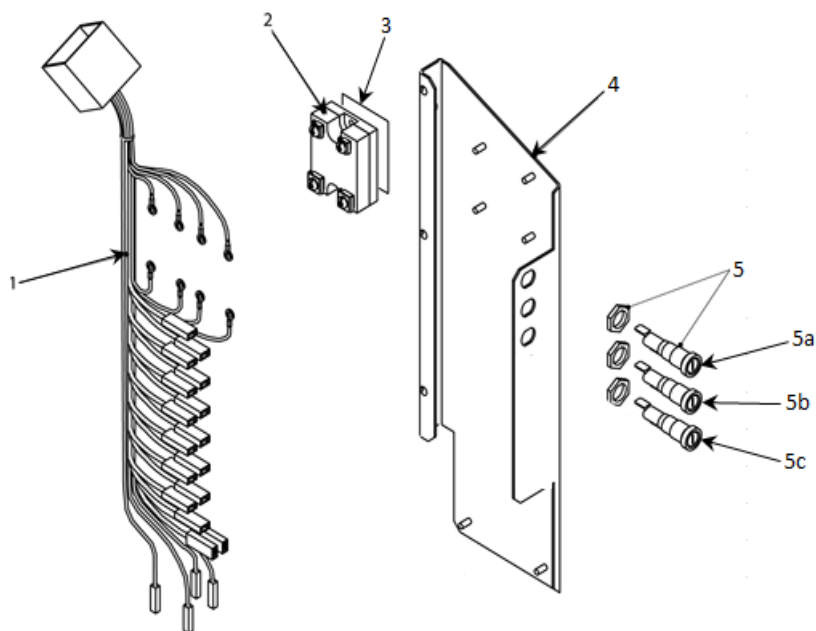
Ref No.	Part No.	Item Description
1	EL13152000	PCB CUP SENSOR - VOCE SP (sold as a pair)
2	PL13778000	BRACKET, SUREVEND - LH
3	PL13134000	LENS CUP SENSOR - VOCE SP
4	FA13304000	SCREW, K40 X 10 PT TORX - VOCE SP

ELECTRONICS PANEL



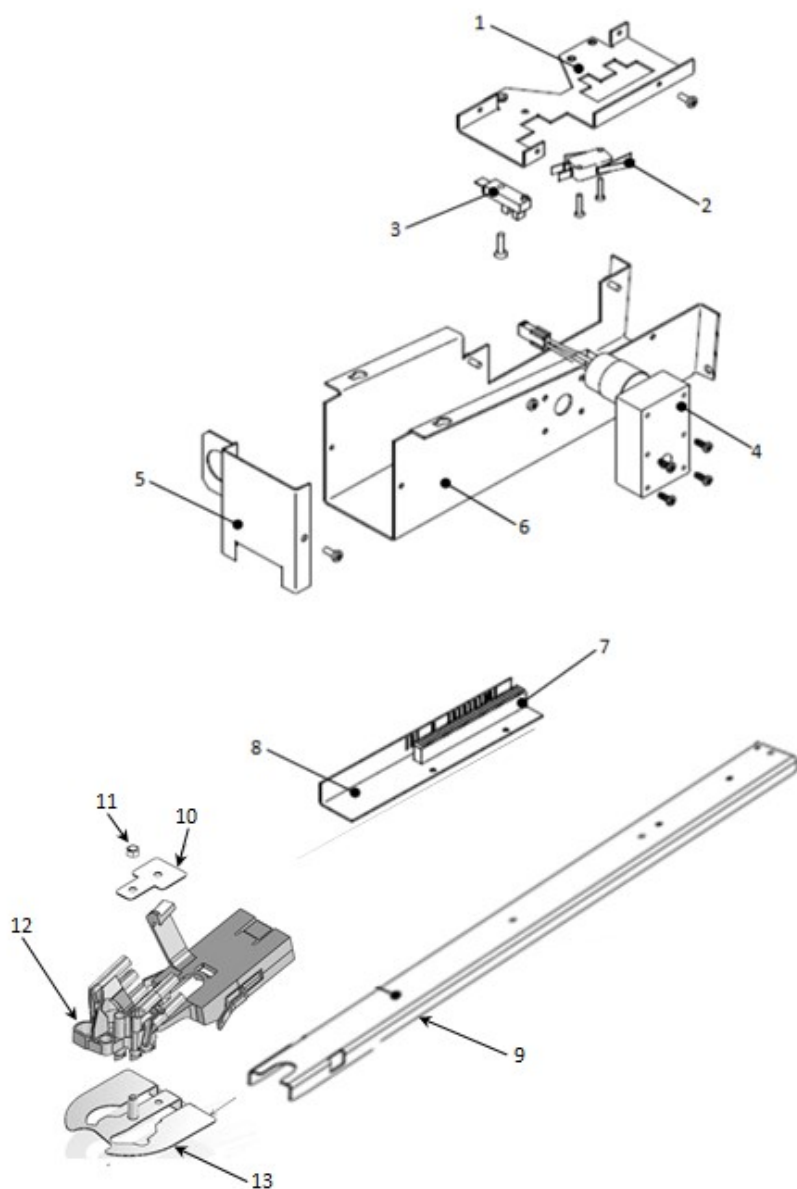
Ref No.	Part No.	Item Description
1	EL13059001	I/O BOARD (ATLAS)
2	EL14585000	24 VDC POWER SUPPLY
3	EL13165000	SMPSU 12 VDC POWER SUPPLY
4	EL13175000	FILTER MAINS - IEC TYPE
5	MT13077000	PLATE - I/O CIRCUIT BOARD
6	FA01498000	POZI PAN SCREW, M3 x 6
7	FA11774000	SELF-LOCKING NUT, M3
8	FA04431000	SCREW, M5 x 10 TAPTITE POZI PAN HEAD
	EL13158001	LOWEND MPU—VOCE SP (ATLAS PCB W/ FIRM-WARE)

FUSE & RELAY PANEL



Ref No.	Part No.	Item Description
1	LO13653001	PSU LOOM - FRESHBREW
2	EL01152002	HEATER RELAY SSR
3	EL13490000	HEAT SINK PAD
4	MT13078000	PSU BRACKET
*5	EL01994000	GENERIC FUSE HOLDER ASSY.
5a	EL01995000	12 AMP FUSE
5b	EL0277000	4 AMP FUSE
5c	EL14845000	3.2 / 250 VAC AMP FUSE

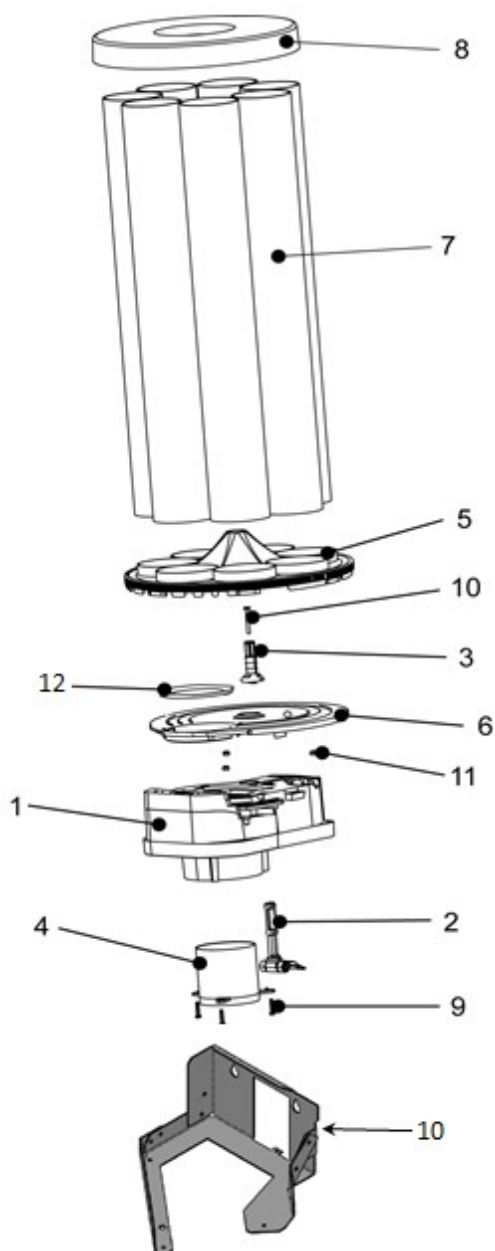
DISPENSE HEAD ASSEMBLY



DISPENSE HEAD ASSEMBLY

Ref No.	Part No.	Item Description
***	AB DISP HEAD	COMPLETE DISPENSE HEAD ASSEMBLY
1	MT10695000	DISPENSE HEAD CHANNEL
2	EL04920000	MICRO-SWITCH
3	EL10036000	DISPENSE HEAD OPTO DEVICE
4	MO10794000	MOTOR, 24VDC, 50 RPM
5	MT10696080	DISPENSE HEAD - FRONT COVER
6	MT10694000	DISPENSE HEAD - BODY
7	PL10035000	DISPENSE HEAD RACK MOULDING
8	MT10697000	DISPENSE HEAD CODE ANGLE
9	MT13826250	DISPENSE HEAD ARM
10	MT14110290	CLAMPING PLATE - DISPENSE HEAD - US
11	FA11770000	M5 NYLOC STAINLESS STEEL NUT
12	PL13345000	DISPENSE HEAD MOULDING
13	MT14107290	BLANKING PLATE DISPENSE HEAD - US
***	PH05501000	NOZZLE SET MOULDED *
***	LO11751000	DISPENSE HEAD LOOM *
***	LO14635000	MOTOR LINK C/N 100nF CAP *
	* ASTERISK INDICATES ITEMS	THAT ARE NOT ILLUSTRATED

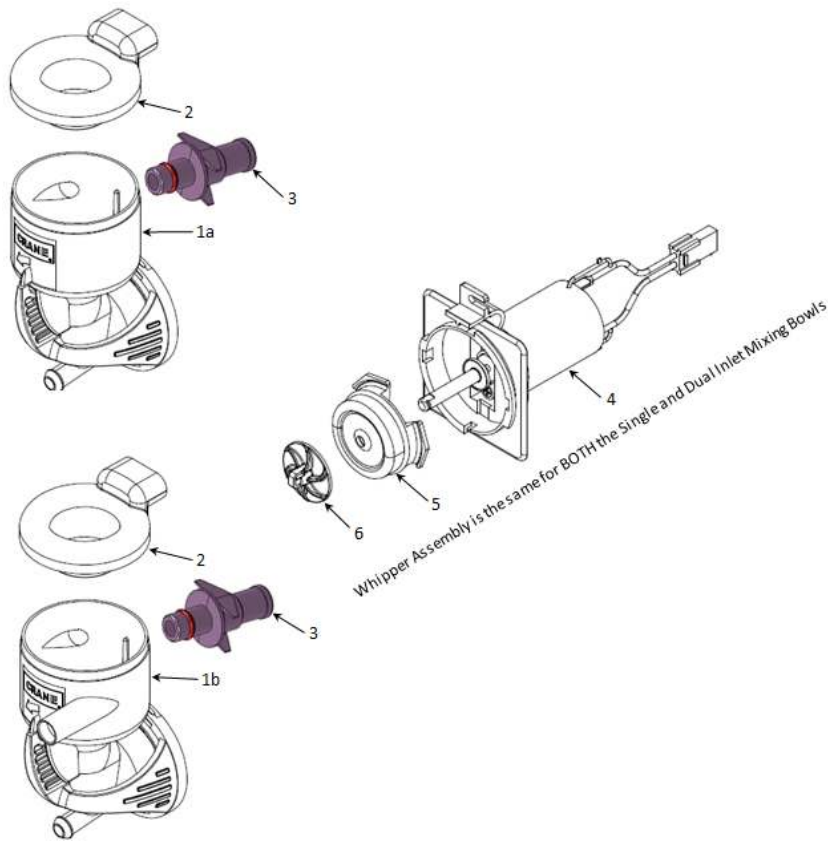
TURRET and CDU ASSEMBLY



TURRET and CDU ASSEMBLY

Ref No.	Part No.	Item Description
1	ME14045000	CDU ASSEMBLY
2	ME14046000	ADJUSTABLE PIN ASSEMBLY
3	PL13692000	CAROUSEL PIN TOP
4	PL13843000	80mm (12oz.) CUP THROAT (not used on 5a)
5	(A) PL13844000	CAROUSEL, 5 STACK 306mm, VOCE - SP
	(B) PL13836000	CAROUSEL, 6 STACK INSERT - VOCE SP
	(C) PL13703000	CAROUSEL, 7 STACK 306mm - VOCE SP
6	PL13702000	CAROUSEL PLATE 306mm
7	(A) PL13873000	TUBE, 12oz. / 16oz. TURRET, VOCE - (SMR CUPS)
	(B) PL13842001	TUBE, 12oz. TURRET, VOCE - (SVS CUPS)
	(C) PL13840001	TUBE, TURRET 7oz./8oz./9oz. - VOCE (SVR CUPS)
8	(A) CR0025221	TURRET LID, 5 stack (80mm cups)
	(B) CR0025222	TURRET LID, 6 stack (80mm cups)
	(C) PL1839000	TURRET LID, 7 stack (70/73mm cups)
9	PL01973000	PT PAN SCREW - M4 x 20
10	CR0024835	BRACKET, CDU MOUNT, VOCE
11	FA03262000	SELF-LOCKING NUT - M4 NYLOC
12	(A) PL14475000	CUP REDUCING RING (70/73mm)
	(B) PL14476000	CUP REDUCING RING (80mm)

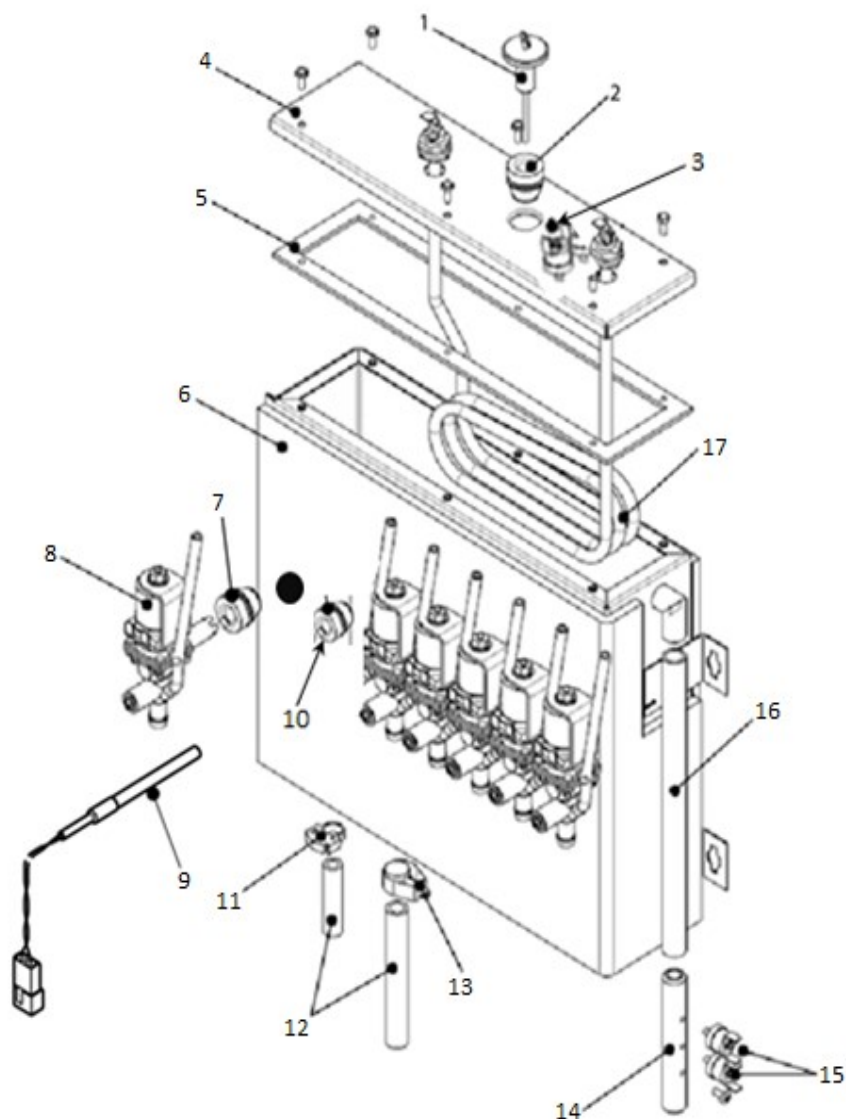
CMS WHIPPER MIXING SYSTEM



CMS WHIPPER MIXING SYSTEM

Ref No.	Part No.	Item Description
***	****	CMS WHIPPER MIXING SYSTEM
1A	ME14043000	MIXING BOWL, SINGLE INLET - VOCE SP
1B	613ME14044000	DUAL INLET MIXING BOWL - VOCE SP
2	PL13725000	STEAM HOOD, CMS MIXING SYSTEM
3	ME14548000	ASSY, ADAPTOR BOWL - VOCE SP
4	ME13729000	MOTOR ASSY., MIXING SYSTEM
5	PL13728000	SEAL, WHIPPER BOWL
6	PL13723000	IMPELLER

WATER TANK ASSEMBLY

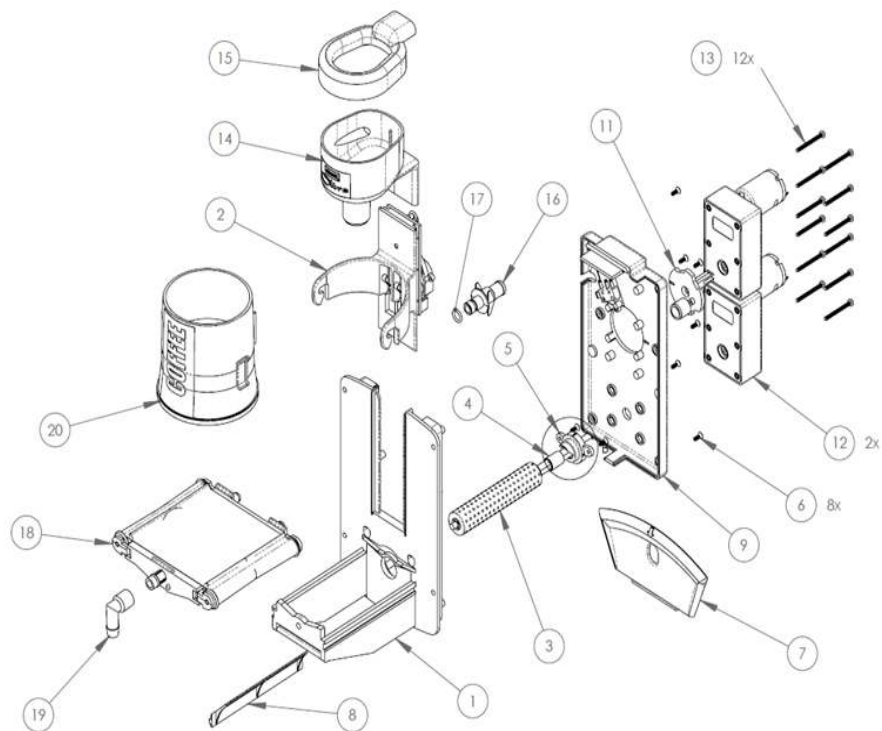


WATER TANK ASSEMBLY

Ref No.	Part No.	Item Description
1	ME04550000	PROBE ASSY, LEVEL, TOP
2	SI06340000	SEAL PORT, THERMISTOR
3	EL10954000	BOILER, TEMPERATURE CUT-OUT
4	MT14667000	BOILER, LID
5	SI10627960	SEAL, BOILER, EVO / REVO
6	BA14666000	BOILER ASSY. - 8 PORT, REV IN
7	VA03377001	SEAL PORT, VALVE, BETA
8	VA10148001	VALVE DISPENSE, 24VDC (BETA)
***	VA14549000	BETA VALVE REPAIR KIT *
9	EL03112000	PROBE THERMISTOR
10	SI08276000	SEAL, BOILER, BLANK (NO HOLE)
11	FA01185000	SNAPPER CLIP, 30
12	SI01171960	SILICON PIPE, 8MM, ID
13	FA03227000	UNIX CLIP, 19MM
14	ME03024001	TEMPERATURE CUT-OUT HOLDER
15	EL03378000	TEMPERATURE CUT-OUT
16	SI01142960	SILICON PIPE, 12MM, ID
17	EL11994000	ELEMENT, 1200W, 120VAC
***	BA14364000	BOILER INSULATION PAD *

* Not Illustrated

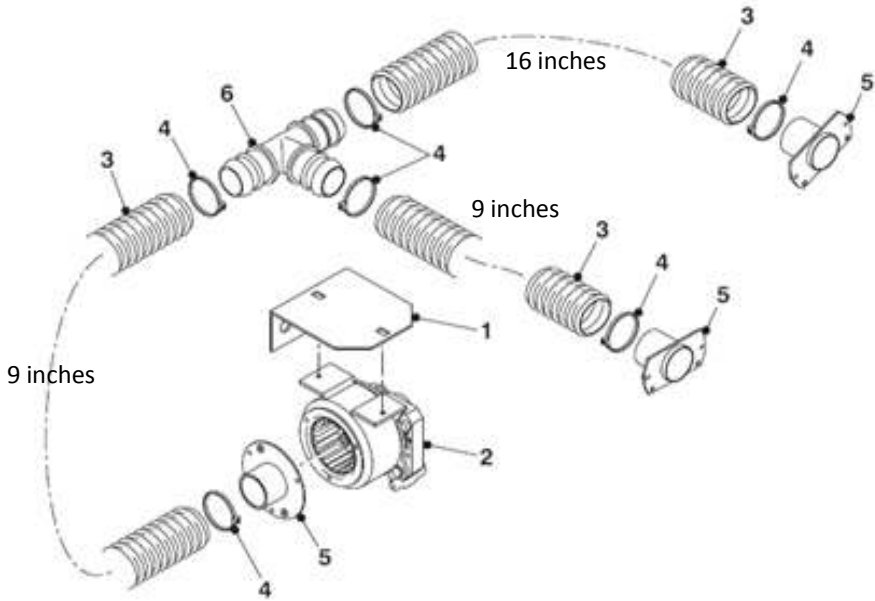
OLTRE BREWER - FRESHBREW USA



OLTRE BREWER - FRESHBREW USA

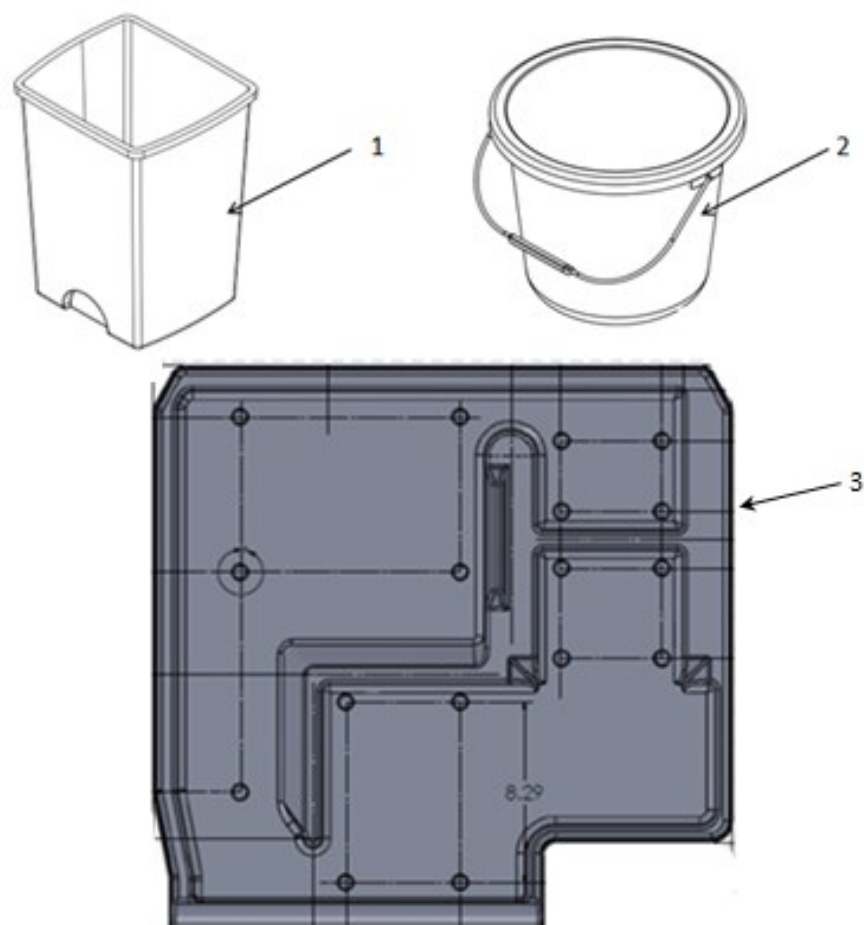
Ref No.	Part No.	Item Description
***	ME13414001	FRESHBREW BREWER CRANE USA
1	PL13447	FRONT PLATE INTERFACE
2	ME13464001	ASSY. SUPPORT CHAMBER with ABSORBER SHOCK
3	PL13459001	PIN with TRACTION ROLL BELT
4	PL13446	BEARING TRACTION ROLL
5	PL13448	REAR BEARING
6	FA14944	K30 M3 x 8 STAINLESS STEEL PLASTIC C/SINK SCREW
7	PL13451	RELEASE HANDLE
8	PL13450	CLEANING RIBBON (RIGHT SIDE ONLY)
9	PL13449	BACK PLATE ASSY. - SUPPORT MOTOR DRIVES
10	EL13453	MICRO-SWITCHES SUB-MINIATURE WITH LEVER S11
11	PL13452	SHAFT GEAR MOTOR DRIVES SUPPORT CHAMBER
12	MO13457	CASIC MOTOR, 24VDC, ZYT28T-CS-014
13	FA13458	SCREW 2.9 x 32 - UNI6954
14	PL13455	MIXING BOWL
15	PL13454	STEAM TRAP FOR BREWER
16	PL13456	ADAPTOR CRANE
17	ME13488	O-RING FOR OUTLET PLANE SUPPORT BELT
18	ME13463001	BELT FILTER ASSY. 1D83
19	PL13478	SPOUT ID6 FOR COFFEE
20	PL13469	LOWER CHAMBER ASSY., COFFEE ID83
21	LO13496	BREWER LOOM

EXHAUST FAN ASSEMBLY



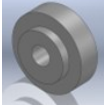
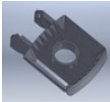
Ref No.	Part No.	Item Description
1	MT14287000	MOUNTING BRACKET, EXHAUST FAN
2	ME10956000	EXHAUST FAN, 120VAC, USA
3	HO01139000	HOSE, DUCTING RIBBED BLACK—VOCE (TOTAL OF 34 INCHES NEEDED).
	(2) - 9 INCH PIECES NEEDED	1—9 IN. PIECE GOES FROM THE EXHAUST FAN TO THE TEE. 1—9 IN. PIECE GOES FROM THE TEE TO LH SIDE OF EXHAUST TRAY.
	(1) - 16 INCH PIECE NEEDED	THE 16 IN. PIECE GOES FROM THE TEE TO RH SIDE OF EXHAUST TRAY.
4	FA01188000	CABLE TIE
5	PL03083000	EXTRACT HOSE ADAPTOR
6	PL04165000	'T' PIECE - 11/4"
*	ME10944000	MESH SCREEN, 14 x 14, 0.02"

LIQUID & GROUNDS BUCKETS / FLOOR LINER

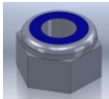
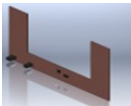
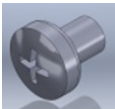
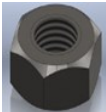
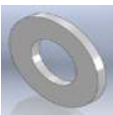


Ref No.	Part No.	Item Description
1	PL06672000	BUCKET, 24L FB WASTE - GREY
2	PL01172000	BUCKET, 10L, SILVER
3	CR0023174	MODIFIED VOCE FLOOR LINER

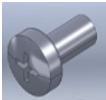
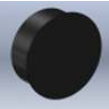
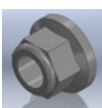
MISCELLANEOUS PARTS

Ref No.	Image	Part No.	Item Description
1		6118071	CARTRIDGE - WATER - FILTER - 4H
2		6738047	HYDRO LIFE HLV192AD ADAPTER-KIT
3			
4		1679056	HARNESS, DEX INTERFACE
5		FA04301000	M4 x .7 KNURLED THUMB NUT
6		ME03333000	KEY, CASH BOX #300245
7		PL04589000	CUP STAND
8		CR0023374	BEZEL, CARD READER BLANK
9		CR0023375	BRACKET, BLANK SWIPE
10		EL11074000	BUSH STRAIN RELIEF - USA

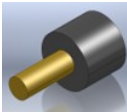
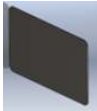
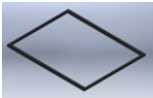
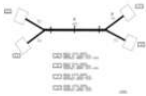
MISCELLANEOUS PARTS

Ref No.	Image	Part No.	Item Description
11		FA03262000	M4 SELF-LOCKING NUT, NYLOC
12		EL14779000	PCB ATM BUTTON ASSY.
13		FA11188000	M4 x 35 POZI PAN SCREW
14		FA01498000	M3 x 6 POZI PAN REC. SCREW
15		FA01505000	M5 x 6 PAN HEAD SCREW
16		FA02142000	M5 EXT. CER. S/PROOF 11 ZP
17		FA03124000	M8 FULL NUT HEX ZP
18		FA03126000	M8 SPRING TYPE 'A' WASHER
19		FA03197000	M4 EXT. SHAKEPROOF WASHER
20		FA03215000	M8 STEEL FORM 'A' WASHER ZP

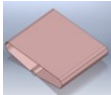
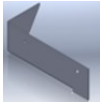
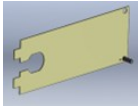
MISCELLANEOUS PARTS

Ref No.	Image	Part No.	Item Description
21		FA04320000	SPIRAL WRAP - WHITE PLASTIC
22		FA04431000	M5 x 10 TAPTITE POZI PAN HD
23		FA05643000	BLANKING PLUG 30MM
24		FA07905000	FIR TREE BUTTON BLACK
25		FA14699000	M4 x 25 POZI PAN REC. SCREW
26		FA13304000	K40 x 10 PT SCREW LN1452
27		FA13305000	M5 NYLON INSERT HEX NUT
28		FA13359000	'D' TYPE SCREW LOCK SET
29		FA13683000	TWIST LOCK C/W STANDOFF
30		FA13838000	M8 x 20 CSK SKT BZP

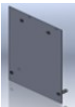
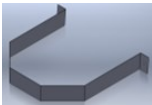
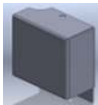
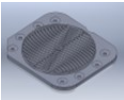
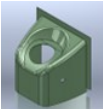
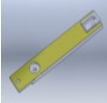
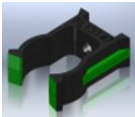
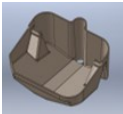
MISCELLANEOUS PARTS

Ref No.	Image	Part No.	Item Description
31		FA14036000	FOOT BUCKET STOP
32		FA14965000	GROMMET RUBBER SEMI BLIND
33		ME10988000	M/F BOBBIN MOUNT M4
34		ME13141000	GRAPHIC FLAP COIN
35		ME13306000	GASKET, 8.4" LCD DISPLAY
36		LO13172000	LOOM ATM PCB
37		LO13919000	MAINS LEAD IEC - USA
38		LO14225000	LOOM GRINDER - VOCE
39		LO14296000	ATM COMMS LOOM - AUO
40		LO14297000	ATM POWER LOOM - AUO

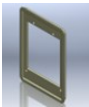
MISCELLANEOUS PARTS

Ref No.	Image	Part No.	Item Description
41		ME1348000	COFFEE BELT - SPARE
42		ME14955000	CONNECTOR 3/8" TUBE x 3/8"
43		ME14956000	ELBOW 3/8" TUBE x 3/8" STEM
44		HO03674001	SPRAY HEAD HOSE ASSY.
45		MT13759000	MODULE INFILL
46		MT13975280	CUP STAND VOCE BLACK
47		MT14229000	PLATE, COVER MAINS LEAD
48		MT14765000	CDU BRACKET
49		MT14769000	BRACKET DISPLAY
50		MT14772290	CUP CATCHER ASSY.

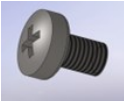
MISCELLANEOUS PARTS

Ref No.	Image	Part No.	Item Description
51		MT14795290	MNTG. PLATE FREEVEND
52		MT14808290	VOCE CMS CDU TURRET BAND
53		MT14920290	COVER LH ATM - VOCE MEDIA
54		MT14921290	COVER RH ATM - VOCE MEDIA
55		PL01973000	M4 X 20 PT PAN SCREW
56		PL10274000	GRILL DRIP TRAY EVO
57		PL13775000	CUP VEND AREA
58		PL13776000	BRACKET CUP CATCHER
59		PL13147000	CLIP, CUP CATCHER
60		PL13802000	DRIP TRAY VOCE ROUTING

MISCELLANEOUS PARTS

Ref No.	Image	Part No.	Item Description
61		PL11696000	BUNG, CANISTER
62		PL13140000	COIN FLAP
63		PL13784000	WASHER, GLASS
64		PL14578000	BEZEL BLANKING PANEL - VOCE
65		PL15118000	BLANKING PANEL, USB - VOCE
66		PR13330000	DECAL SET, ENGLISH - VOCE
67		PR14282000	DECAL CAUTION HOT BEVERAGE
68		PR14283000	DECAL CAUTION HOT SURFACE
69		PR14284000	DECAL NOTICE BACKFLOW
70		PR14306000	DECAL INGREDIENT / CANISTER SELECTIONS

MISCELLANEOUS PARTS

Ref No.	Image	Part No.	Item Description
71		PR01225000	LABEL WARNING DISCONNECT
72		PR14281000	DECAL WARNING ELEC GROUND
73		PR15049000	DECAL - POWER ON/OFF
74		PR14280000	LABEL, WARNING GFCI POWER CORD, ENGLISH
75		ME04373000	FELT GASKET, DOOR
76		FA01502000	M4 X 6 POZI PAN Z.P. SCREW
77		FA04422000	M4 STEEL EXT SHAKE PROOF 11 M4 ZINC
78		FA01506000	M4 HEX FULL NUT ZP GRADE 8.8
79		FA04340000	SCREW, M4 X 16 POZIPAN REC
80			

MISC. NUTS, SCREWS & WASHERS

Part No.	Item Description
FA10203000	M3 Nyloc Nut
FA01499000	M3 Nut Plain ZP
FA01498000	M3 X 6 Pozi Pan Screw
FA10205000	M3 X 10 Pozi Pan Screw
FA05206000	M3 X 16 CSK Screw
FA01503000	M3 X 16 Pozi Pan Screw
FA04422000	M4 Shakeproof Washer
FA01501000	M4 Washer Plain
FA01506000	M4 Hex Full Nut
FA03262000	M4 Nyloc Nut ZP
FA03289000	M4 Nyloc Nut Stainless
FA01502000	M4 X 6 Pozi Pan
FA02431000	M4 X 8 Pozi Pan Stainless
FA10807000	M4 X 10 Taptite Screw
FA01504000	M4 X 10 Pozi Pan Screw
FA01143000	M4 X 10 Set Screw Stainless
FA07111000	M4 X 10 Thumb Screw
FA04340000	M4 X 16 Pozi Pan Screw
FA02029000	M4 X 20 Pozi Pan Screw
FA04301000	M4 Skiffy Thumb Nut

MISC. NUTS, SCREWS & WASHERS

Part No.	Item Description
FA01507000	M5 Washer plain
FA01555000	M5 Washer ShakeProof SS
FA01508000	M5 Full Nut ZP
FA01683000	M5 Nyloc Nut ZP
FA13305000	M5 Flanged Nyloc Nut
FA01509000	M5 X 10 Pozi Pan Screw
FA04431000	M5 X 10 Taptite Screw
FA05210000	M5 X 10 Cheese HEAD Screw
FA01682000	M5 X 16 Pozi Pan Screw
FA10863000	M5 X 25 Carriage Bolt
FA01416000	M5 Skiffy Thumb Nut
FA01561000	1/4 ZP Plain Washer
FA01487000	Faston Connector 1/4"
FA01488000	Faston Connector Boot 1/4 "
FA01489000	Spade Connector 1/4"
FA14890000	Spade Connector Boot
FA01188000	Cable Tie Medium
FA01860000	Cable Tie Small
FA01189000	Cable Tie Holder
FA10222000	PCB Support
FA03227000	Unex Clip 19mm

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PART NUMBER	DESCRIPTION	PAGE
1236050	SWITCH, DOOR	8
1671090	COIN BOX	6
1679056	HARNESS, DEX INTERFACE	31
6118071	CARTRIDGE - WATER - FILTER - 4H	8, 31
6408134	FILTER HEAD, EVERPURE	8
6738047	HYDRO LIFE HLV192AD ADAPTER KIT	8, 31
80030438	SCREW, R, 8-32 x 3/8 TYPE 1	14
PL14515000	CAN S x 137 x 460 & AGITATOR & SS FRESH BREW - VOCE	9
613ME14044000	DUAL INLET MIXING BOWL - VOCE SP	24
613PL11170000	CANISTER 67W x 460H with AGITATOR	10, 12
613PL11172000	CANISTER, 67MM-C/W AGITATOR & SS	10, 12
613PL11608000	CANISTER, 67MM (NO AGITATOR)	10, 12
AB DISP HEAD	COMPLETE DISPENSE HEAD ASSEMBLY	20
BA14364000	BOILER INSULATION PAD *	26
BA14666000	BOILER ASSY. - 8 PORT, REV IN	26
CR0012773	INSERT, COIN RAMP - MERCHANT/BEVMAX-G	4
CR0014114	ASSY, PCB, LED DRIVER - GLOBAL	6
CR0014768	ASSY, CARD READER, AND MAGHEAD, G	4
CR0023174	MODIFIED VOCE FLOOR LINER	8, 30
CR0023344	CUP CATCHER, 90mm - VOCE SP	6
CR0023374	BEZEL, CARD READER BLANK	31
CR0023375	BRACKET, BLANK SWIPE	31
CR0024821	MODULE, GRINDER	14
CR0024835	BRACKET, CDU MOUNT, VOCE	22
CR0024836	MODULE, INFILL	14

PART NUMBER - PAGE INDEX

PART NUMBER	DESCRIPTION	PAGE
CR0024838	COVER GRINDER MODULE	14
CR0024839	SUPPORT BRACKET, BEAN CANISTER	14
CR0024840	PLATE, KICK - VOCE	4
CR0024849	MOUNTING BRACKET - GRINDER	14
CR0024967	BRACKET, DRIP CATCHER - VOCE	6
CR0025221	TURRET LID, 5 stack (80mm cups)	22
CR0025222	TURRET LID, 6 stack (80mm cups)	22
EL01152002	HEATER RELAY SSR	18
EL01994000	GENERIC FUSE HOLDER ASSY.	18
EL01995000	12 AMP FUSE	18
EL0277000	4 AMP FUSE	18
EL03112000	PROBE THERMISTOR	26
EL03378000	TEMPERATURE CUT-OUT	26
EL04920000	MICRO-SWITCH	20
EL10036000	DISPENSE HEAD OPTO DEVICE	20
EL10954000	BOILER, TEMPERATURE CUT-OUT	25
EL11074000	BUSH STRAIN RELIEF - USA	31
EL11994000	ELEMENT, 1200W, 120VAC	26
EL13059001	I/O BOARD (ATLAS)	8, 17
EL13152000	PCB CUP SENSOR - VOCE SP (sold as a pair)	15, 16
EL13165000	SMPSU 12 VDC POWER SUPPLY	8, 17
E13158001	LOWEND MPU-VOCE SP (ATLAS PCN W/FIRMWARE)	17
EL13175000	FILTER MAINS - IEC TYPE	17
EL13453	MICRO-SWITCHES SUB-MINIATURE WITH LEVER S11	28
EL13490000	HEAT SINK PAD	18

PART NUMBER - PAGE INDEX

PART NUMBER	DESCRIPTION	PAGE
EL13908000	ASSY, LED STRIP UPPER - VOCE SP	6
EL13909000	STRIP, LED LOWER - VOCE SP	6
EL14295000	SCREEN 8.4" LCD - VOCE	4
EL14585000	24 VDC POWER SUPPLY	8, 17
EL14779000	PCB ATM BUTTON ASSY.	32
EL14845000	3.2 / 250 VAC AMP FUSE	18
FA01143000	M4 X 10 SET SCREW, STAINLESS	39
FA01185000	SNAPPER CLIP, 30	26
FA01188000	CABLE TIE, MEDIUM	29, 40
FA01189000	CABLE TIE HOLDER	40
FA01416000	M5 SKIFFY THUMB NUT	40
FA01487000	FASTON CONNECTOR, 1/4"	40
FA01488000	FASTON CONNECTOR BOOT, 1/4 "	40
FA01489000	SPADE CONNECTOR, 1/4"	40
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